

General instructions before starting!!



The device can be used by children elder than 8 years, by persons with reduced physical, mental and sensitive capabilities and/or lack of knowledge and experience, only under proper supervision or if they have been trained on the safe use of the appliance and the relative risks.



Children should not play with the appliance.



Cleaning and maintenance must not be carried out by children without supervision.



Always install the heating unit away from other heat sources such as lighting fixtures and chimneys.



Avoid, while laying down the product, the build-up of air pockets in the stratigraphy, optimizing the compactness and proper filling of the screed, as well as the contact between the various layers in case of dry-laying; you should perform the installation on a surface as flat and smooth as possible.



Leave as little time as possible between the laying down of the heating element and the covering of the same, avoiding to drop or leave any sharp metal object on it, stepping as little as possible, only if strictly necessary and with the due attention.



Regardless of the coverage choice, it is important to remember that furniture and furnishings that for some reason happen to be over heated areas must have a lower open space of at least 5 cm. Otherwise you might run into overheating and consequent damage of the heating element and floor.



The heating units must be installed through a differential device with rated operating current not exceeding 30 mA, and a multi-pole safety switch category 3, the two in accordance with the local standards.

Be sure to read all the technical documentation included with the thermostat. The settings for adjusting the temperature of the probe will be kept in a max-min range of 26 - 24 °C. The thermostat setting mode to be used is that of the “Room / floor limiting”.



Use a coverage with a maximum resistance of less than 1.5 m2K / W



Choose for the floor materials compatible with the temperatures that will be reached, asking for counselling the manufacturer about materials not mentioned in these instructions; the thickness of the floor must be more than 5 mm.



It is advisable to provide, under the heating element, a layer of insulating material with performance better than 1.5 m2K / W. For floating floor application is mandatory to install a proper insulation foam suggested by Warmset or to an official Warmset dealer.



The labels on the product should be attached in the log of installation manual and kept in the vicinity of the electrical control panel.



Always use a thermostat with floor temperature limiting mode, as OJ mod. OCS4-10-10 MCS4, OSC4/OSD4, MSC4/MSD4, OSA4-10-10 MSA4 Connect the sensors provided the thermostat. The floor sensor must be installed at about 30 cm from a wall. It is important that the floor sensor is positioned exactly halfway between two heating segments and 10 cm from the heating curves.



Local building codes and regulations may require all or part of the installation of this product, and/or the corresponding thermostat, to be performed by a licensed electrician. Leave this manual with the end-user.



Direct underfloor heating system

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Under no circumstance should the heating ribbon integrated in the mesh be damaged, pierced or held in place through the use of staples; the functionality of the floor heating system will be compromised. Only the mesh can be stapled.

Warning



This instructions are available in digital format on www.warmset.com

Electrical Rough-in

Warmset Mat heating mats must be connected to a circuit breaker to protect against circuit overload. A ground fault circuit interrupter is suggested. If there is not a GFCI built in to the chosen thermostat, one should be installed.

The required rating of the circuit breaker can be determined by the amp draw of the given heating mats. Simply add the amp requirements from each mat in the system. If the total amps required for the circuit exceeds 15 amps, a second breaker must be used. The current draw must never exceed 15 amps per breaker. It is recommended to install Warmset Mat systems on new, dedicated breakers; however it is possible to tap into an existing breaker if there is adequate capacity available. Remember to leave excess current available for high-draw appliances. Typical hair dryers pull 1200 watts of load, and some can draw more.

Choose a location and install an electrical box for the thermostat. Use an extra deep electrical box. For installations with several mats, use an adequate box. This electrical box should be located in a well ventilated area, and placed so that the leads from the mats or junction box, can easily reach it. It must also be able to connect back to the chosen circuit breaker.

Following code, run a line from the electrical box to the circuit breaker using **2.5 mm²** type electrical wiring. Leave at least 15 centimeters of extra cable in the box.

If the electrical box is located too far from where the leads from the mats will be, or if multiple mats are being used, a junction box must be installed. Use a standard junction box and cover. Once the box is in place, run a line from the junction box to the electrical box using **2,5 mm²** electrical wiring.

Type of all

Mat Installation

Before Warmset products can be installed, the floor must be completely swept of all debris.

Objects on the floor such as nails or other construction material can interfere with the installation and operation of Warmset Mat systems. Clean the subfloor as thoroughly as you can.

All Warmset Mat mats have a width of roughly 50 cm. Depending on the layout and shape of your room, creative placement of the heating mats may be required.

To facilitate working around obstacles, or unusual room shapes, the heating element may be removed from the mesh. When the heating ribbon needs to be removed from the mesh (carrier) to facilitate working around obstacles or unusual shaped rooms, the measured center-to-center spacing between runs must be maintained throughout the installation. However, in order to maintain even heat dissipation, avoid removing excessive amounts of mesh. Depending on your installation, large gaps between the mesh can exist. If you are laying large quantities of heating mats outside of the mesh, pay close attention to your spacing. **Remember that gaps larger than 7 cm can create cold spots.**

Verify that the wiring will reach the required electrical box or junction box. Never run wiring back over mats to reach these boxes.

Warmset Mat heating mats can be cut for any straight or right angle.

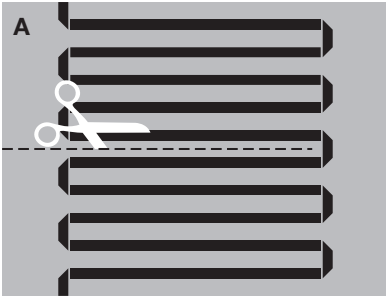
This process is shown in the next page

When cutting and placing mats, remember to try and space them appropriately. It is important to insure there is no overlap between installed mats. Overlapped mats can cause dangerous overheating.

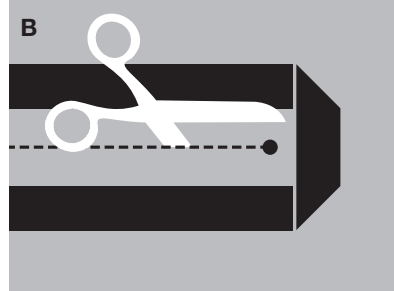


Note: It is very important to be careful when cutting the mesh. If the heating element is damaged, it can no longer be used. Do not try and repair damaged heating elements.

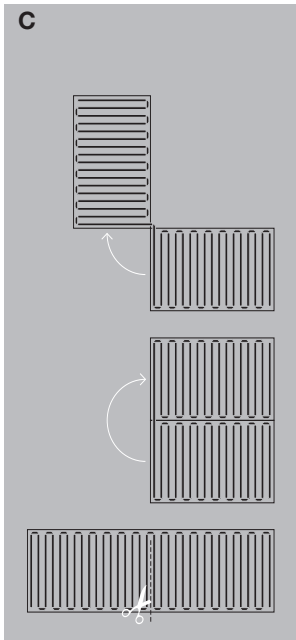
Mat Installation



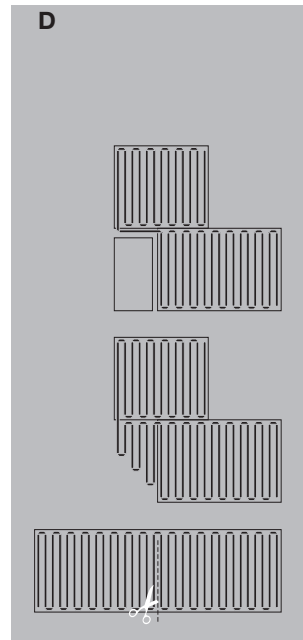
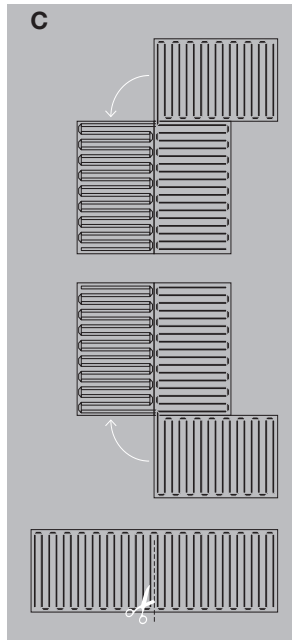
A. Cut the mesh on the dotted line



B. Be careful to not damage the heating element



C. Once the mesh has been cut, the element can be unfolded to the desired angle.



D. The mats can be cut for several angles, allowing the system to work around almost any obstacles.

Mat Installation

Unroll the Warmset Mat mats to cover the space.

It is important to check the layout by test fitting the entire system. Con-firm that there are no folds or large ripples.

Once the system has been fitted in place; it must be secured to the sub-floor. Warmset Mats should be secured to the floor using non-conduc-tive, general purpose, double-sided building tape. If need be, stabilize your installation with staples or hot glue. At no time should you ever staple the heating ribbon itself. This will jeopardize the functionality of your system. Only the mesh should be stapled or glued.

As the mats are being secured, it is important to ensure they are being laid as flat as possible. This will help make a smooth surface for spread-ing mortar.

Do not completely cover the heating ribbon with tape.

Once the entire system has been fitted and secured, test the resistance of the system as outlined in part 2.3, and note it in the table located in appendix 1.1.

Connect the leads from the heating mats back to the electrical box or junction box. The cold leads can be installed with or without electrical conduit (recommended for added protection) depending on code re-quirements. If conduit is required by code, install 1,5 (minimum) conduit from the bottom plate up to the electrical box. For multiple power leads (multiple mats) install 2 cm conduit.

Drill a 1,5 cm hole in the base plate directly below the electrical box, or if it being used, junction box. Run the line from the mats through this hole up to the junction box or electrical box.

When using multiple mats, the mats should be connected in parallel. If multiple mats are being installed, label the leads as they enter the junc-tion box. Connect these mats to the line going from the junction box to the electrical box.

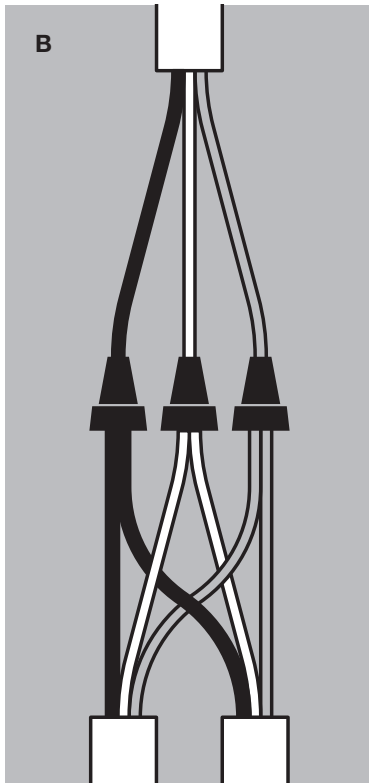
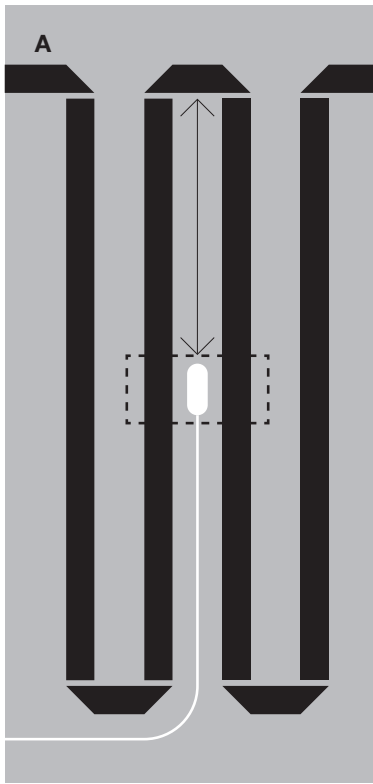
The thermostat floor sensor can be installed with or without electrical conduit (recommended for added protection) depending on code re-quirements. Do not place the sensor in the same conduit as the power leads to avoid possible interference. Open a separate knockout in the bottom of the thermostat box. Feed the sensor (and conduit, if used) through the knock-out, down through the cut-out in the bottom plate, and out into the floor where the heating mat will be installed.

Caution



**Never cut the heating ribbon to make it fit.
Doing so will cause the system to malfunction dangerously.**

Mat Installation



A.
The thermostat floor sensor can be installed exactly between two heating elements and more than 10 cm from the plies

B.
Parallel connection



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